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Title:

CLASSIFICATION OF REACTION TO FIRE PERFORMANCE IN ACCORDANCE WITH EN 13501-1:2018

Notified Body No:

0833

Product Name:

"Novelis ff2®/ff3®-System 1"

Report No:

WF 423882

Issue No:

1

Prepared for:

Silevon Ltd 3 Tak Me Doon Road Larbert FK5 4GY

Date:

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1. Introduction

This classification report defines the classification assigned to "Novelis ff2®/ff3® - System 1", a coated Aluminium panel, in line with the procedures given in EN 13501-1:2018.

2. Details of classified product

2.1 General

The product, "Novelis ff2[®]/ff3[®] - System 1", a coated Aluminium panel, is defined as being suitable for construction applications, excluding flooring and linear pipe thermal insulation.

2.2 Product description

The product, "Novelis $\mathrm{ff2}^{\$}/\mathrm{ff3}^{\$}$ - System 1", is fully described below and in the test reports provided in support of classification listed in Clause 3.1.

General description		Coated Aluminium sheet		
Product reference of overall composite		"Novelis ff2®/ff3® - System 1"		
Name of manufacturer of overall composite		Novelis Deutschland GmbH		
Thickness of overall composite		2-3mm (2mm as tested)		
Density of overall composite		2700 kg/m ³		
	Generic type	Fluropolymer based top coating		
	Product reference	"FP-1"		
	Name of manufacturer	Beckers		
	Colour reference	"Signalweiss (19Z4-30)" (stated by sponsor)		
		"Cream" (determined by Warringtonfire)		
Top coat	Number of coats	One		
	Density	1.88 g/ ml		
(Test face)	Thickness	20 um		
(1001100)	Application method	Roller applied liquid		
	Application rate	0.0376 kg/m ²		
	Curing process per coat	Oven		
	Trade name of flame retardant	See Note 1		
	Generic type of flame retardant	See Note 1		
	Amount of flame retardant	See Note 1		
	Generic type	Polyester based primer coating		
	Product reference	"PP-29"		
	Name of manufacturer	Beckers		
	Thickness	4um		
Primer	Density	1.74 g / ml		
	Application rate	0.00696 kg/m ²		
	Colour reference	"19N1-80"		
	Trade name of flame retardant	See Note 1		
	Generic type of flame retardant	See Note 1		
	Amount of flame retardant	See Note 1		

	Generic type	Aluminium sheet	
Aluminium sheet	Name of manufacturer	Novelis Deutschland GmbH	
	Colour reference	Silver / Alloy AlMg3 (5754)	
	Density	2700 kg/m ³	
	Thickness	2-3mm (2mm as tested)	
	Trade name of flame retardant	See Note 1	
	Generic type of flame retardant	See Note 1	
	Amount of flame retardant	See Note 1	
	Generic type	Epoxy based protective back coat	
	Product reference	Epoxi	
	Name of manufacturer	Beckers	
	Colour reference	"29K9-25"	
	Number of coats	One	
Protective	Density	1.38 g /ml	
epoxy back	Application thickness	3 um	
coating	Application rate	0.00414 kg/m ²	
	Application method	Roller applied liquid	
	Curing process per coat	Oven	
	Trade name of flame retardant	See Note 1	
	Generic type of flame retardant	See Note 1	
	Amount of flame retardant	See Note 1	
Brief description coatings	n of manufacturing process of	Formally tested attached with screws to non-FR treated Particleboard substrate which complied	
Coatings		with EN 13238. Also tested indicatively with no	
		fixings applied with a 40mm air gap between the	
		back of the specimen and the substrate, both non-	
		FR treated Particleboard and "6mm UCO	
		Superflex" fibre cement board	

Note 1 - The sponsor of the test has confirmed that no flame retardant additives were utilised in the production of the product / component.

- Test reports & test results in support of classification. Test reports. 3.
- 3.1

Name of Laboratory	Name of sponsor	Test reports Nos.	Test method	
Applus Laboratories	Novelis Deutschland GmbH	18/18448-2270 Part 1	EN ISO 1716	
Applus Laboratories	Novelis Deutschland GmbH	18/18448-2270 Part 1 (full)	BS EN 13823 - Formal	
Warringtonfire	Silevon Ltd	WF 423643 WF 423644	BS EN 13823 - Indicative	
Warringtonfire	Silevon Ltd	WF 423884	EN 15117	
Applus Laboratories	Novelis Deutschland GmbH	18/18448-2270 Part 2 M1	EN 13501-1	

3.2 **Test results**

Test method & test number	Parameter	No. tests	Results	
			Continuous parameter - Max/ Mean (m)	Compliance with parameters
BS EN 13823*	FIGRA _{0.2MJ}		0.93 W/s (full) 6.23, 7.53 W/s (indic)	-
	FIGRA _{0.4MJ}		0.93 W/S (full) 6.23, 7.53 W/S (indic)	-
	THR _{600s}		0.41 MJ (full) 0.74, 1.23 MJ (indic)	-
	SMOGRA	3 (full) 1 (indic)	0.00 m ² s ² (full) 0.00, 0.00 m ² s ² (indic)	-
	TSP _{600s}		20.10 m ² (full) 6.67, 7.17 m ² (indic)	-
	LFS		-	Compliant
	Flaming droplets lasting > 10s		-	Compliant
EN ISO 1716	"FP-1" Top Coating - PCS (b)	3	0.46 MJ/m ²	Compliant
	"PP-29" Primer – PCS (b)	7	0.11 MJ/m ²	Compliant
	Aluminium – PCS (a)	Deemed to satisfy (0.00 MJ/kg)		Compliant
	Protective Epoxy back coating – PCS (b)	3	0.11 MJ/m ²	Compliant
	For the product as a whole – PCS (e)	N/a	0.13 MJ/kg	Compliant

* Although no EN 1182 test was conducted on the product, the "Novelis ff2[®]/ff3[®] - System 1" product family referenced is deemed to be Euroclass A1 in accordance with EN 13501-1. This is because the PCS (MJ/m²) value for the external non-substantial components are all shown to be <2.0 MJ/m².

EN ISO 1716 : 2018 and EN 13501-1 : 2018 state that two or more non-substantial layers that are adjacent to each other (ie with no substantial component(s) in between the layers) are regarded as one non-substantial component when they collectively comply with the requirements for a layer being a non-substantial component. As a result of this, the sum of the PCS contributions for any primer+top coat configuration have also been assessed and have demonstrated a PCS < 2.0 MJ/m² and are therefore A1 compliant.

The BS EN 13823 tests, formal and indicative, consistently demonstrated parameters which complied with A1 Classification. This criteria is FIGRA <20 W/s, THR_{600s} <4.0 MJ, LFS < End of Specimen and compliance with the s1 and d0 criteria.

4. Classification and field of application

4.1 Reference of classification

This classification has been carried out in accordance with clause 8 of EN 13501-1:2018.

4.2 Classification

The product, "Novelis ff2®/ff3® - System 1", a coated Aluminium panel, in relation to its reaction to fire behaviour is classified:

Reaction to fire classification: A1

4.3 Field of application

This classification is valid for the following end use applications:

- i) Construction applications applied over any substrate with a minimum density of 680kg/m³, having a minimum thickness of 10mm and a fire performance of D-s2,d0 or better, in addition to all standardised EN 13238 substrates with a fire performance of A1 or A2-s1,d0.
- ii) Construction applications applied over the "6mm UCO Superflex" fibre cement board substrate with a density of 1522kg/m³ and a thickness of 6mm
- iii) Air gap details Any air gap width between the back of the product and the substrate allowed

This classification is also valid for the following product parameters:

Coating application rate
Top coat colour
Aluminium thickness
Aluminium density
Product composition
Product construction
Mounting and fixing method

Tested values or below (kg/m²) allowed "Signalweiss" (19Z4-30)" / "Cream" only 2mm and greater allowed 2700kg/m³ and greater allowed No further variation allowed No variation allowed No variation allowed

Air gap details

Any air gap allowed

5. Limitations

This document does not represent type approval or certification of the product.

SIGNED

APPROVED

Euan GardnerCertification Engineer

Technical Department

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On behalf of Warringtonfire

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